

## Accel-Pak

Set Accelerator for EIFS Basecoat & Adhesives  
(see back panel)



### DESCRIPTION:

- Add a pack for any EIFS Basecoat & Adhesives (see back panel).
- Accelerates set time
- Eliminates need to carry additional Basecoat & Adhesive product

### USES:

- Maximize EIFS production during cold temperatures
- Stick foam and apply Basecoat in same day
- Fast EIFS repair work

### CONTAINER:

1 lb (0.45 kg) net weight in moisture-resistant bags.

- Storage: Store off the ground and protect from sun and moisture
- Shelf life: Reference Parex USA Expiration Date of Products Technical Bulletin.

### CLEAN-UP:

Water-soluble prior to drying. Clean tools and containers with water before mixture sets.

### MIXING:

- Use clean equipment for mixing and preparation.
- Follow mixing procedures for all approved EIFS Basecoat & Adhesive products.
- Pour any approved Parex USA EIFS Basecoat & Adhesive into a 5 gallon pail and add the correct amount of water (as indicated on the approved Parex USA EIFS Basecoat & Adhesive mixing instructions).
- Once you have achieved a workable consistency, let the material slake (as indicated on the approved Parex USA EIFS Basecoat & Adhesive mixing instruction).
- After slaking, mix the material to break the set and achieve a workable consistency.
- Add the Accel-Pak to the previous mix, and mix thoroughly until no lumps are visible; an extra 1%-2% of water may be needed.
- Please refer to the Accel-Pak chart for approximate set times for all approved Parex USA EIFS Basecoat & Adhesive. The exact amount needed will depend on the job site conditions and should be determined at the time of use.

### LIMITATIONS:

- Ambient and surface temperature must be 40°F (4°C) or higher during application and curing time. Provide supplemental heat and protection from precipitation as needed.

# PAREXUSA

## PAREX 121/PAREX 121 DRY HI/PAREX 121 COOL BASE/LAHABRA INSUL-BOND/TEIFS BASE DB:

<b>RELATIVE HUMIDITY</b>	<b>50%</b>	<b>50%</b>	<b>50%</b>	<b>50%</b>	<b>50%</b>
<b>TEMPERATURES</b>	<b>40° F</b>	<b>45° F</b>	<b>55° F</b>	<b>65° F</b>	<b>75° F</b>
<b>SET TIME</b>	INITIAL	INITIAL	INITIAL	INITIAL	INITIAL
<b>UNITS ADDED</b>					
<b>0 UNIT</b>	18 to 19 hrs	15 to 16 hrs	12 to 13 hrs	10 to 11 hrs	7 to 8 hrs
<b>1 UNIT</b>	<b>N/A</b>	<b>N/A</b>	9 to 10 hrs	4 to 5 hrs	3 to 4 hrs
<b>2 UNITS</b>	7 to 8 hrs	6 to 7 hrs	4 to 5 hrs	3 to 4 hrs	2 to 3 hrs
<b>3 UNITS</b>	1 to 2 hrs	1hr to 1hr 30 min	30min to 1 hr	40min to 1 hr	30min to 1 hr
<b>4 UNITS</b>	30 to 50 min	25 to 45 min	20 to 30 min	15 to 25min	10 to 20 min
<b>5 UNITS</b>	20 to 30 min	20 to 30 min	15 to 25 min	<b>N/A</b>	<b>N/A</b>

## PAREX 121 DRY OPTIMUM/TEIFS DRY BASE OPTIMUM:

<b>RELATIVE HUMIDITY</b>	<b>50%</b>	<b>50%</b>	<b>50%</b>	<b>50%</b>	<b>50%</b>
<b>TEMPERATURES</b>	<b>40° F</b>	<b>45° F</b>	<b>55° F</b>	<b>65° F</b>	<b>75° F</b>
<b>SET TIME</b>	INITIAL	INITIAL	INITIAL	INITIAL	INITIAL
<b>UNITS ADDED</b>					
<b>0 UNIT</b>	14 to 15 hrs	12 to 13 hrs	10 to 11 hrs	9 to 10 hrs	7 to 8 hrs
<b>1 UNIT</b>	<b>N/A</b>	<b>N/A</b>	4 to 5 hrs	2 to 3 hrs	2 to 3 hrs
<b>2 UNITS</b>	8 to 9 hrs	6 to 7 hrs	2 to 3 hrs	1 to 2 hrs	1 to 2 hrs
<b>3 UNITS</b>	2 to 3 hrs	1 to 2 hrs	30 min to 1 hr	30 min to 1 hr	20 min to 40 min
<b>4 UNITS</b>	1 to 2 hrs	1hr to 1hr 30 min	20 to 30 min	15 to 25min	10 to 20 min
<b>5 UNITS</b>	25 to 40 min	20 to 35 min	<b>N/A</b>	<b>N/A</b>	<b>N/A</b>

## PAREX 121 OPTIMUM WET/PAREX 121 WET/LAHABRA INSUL-BOND WET/TEIFS BASE/TEIFS BASE OPTIMUM:

<b>RELATIVE HUMIDITY</b>	<b>50%</b>	<b>50%</b>	<b>50%</b>	<b>50%</b>	<b>50%</b>
<b>TEMPERATURES</b>	<b>40° F</b>	<b>45° F</b>	<b>55° F</b>	<b>65° F</b>	<b>75° F</b>
<b>SET TIME</b>	INITIAL	INITIAL	INITIAL	INITIAL	INITIAL
<b>UNITS ADDED</b>					
<b>0 UNIT</b>	19 to 20 hrs	17 to 18 hrs	15 to 16 hrs	13 to 14 hrs	9 to 10 hrs
<b>1 UNIT</b>	<b>N/A</b>	<b>N/A</b>	8 to 9 hrs	6 to 7 hrs	4 to 5 hrs
<b>2 UNITS</b>	9 to 10 hrs	8 to 9 hrs	6 to 7 hrs	4 to 5 hrs	3 to 4 hrs
<b>3 UNITS</b>	3 to 4 hrs	2 to 3 hrs	1 to 2 hrs	1 hr to 1hr 30 min	50 min to 1hr 20 min
<b>4 UNITS</b>	1hr to 1 hr 30 min	45min to 1hr 20 min	30 min to 1 hr	30 min to 50 min	20 to 45 min

N/A= NOT RECOMMENDED, DUE TO THE TEMPERATURE AND AMOUNT OF ACCEL-PAK ACCELERATOR

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**Facilities**  
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North Hollywood, CA  
Riverside, CA  
San Diego, CA

Colorado Springs, CO  
Haines City, FL  
Duluth, GA  
Redan, GA

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