



#### DESCRIPTION:

Stucco d'Raffinato is a durable 100% acrylic finish that can be used to create an almost endless variety of textured looks for interior and exterior walls and ceilings ranging from semi-smooth to heavy raised relief or made to resemble surfaces that include rustic stone or the appearance of an Old World Plaster finish.

#### USES:

Stucco d'Raffinato can be used as a finish coat for concrete, stucco or properly prepared masonry and interior gypsum board walls, ceilings and special decorative features. Surfaces must be flat or skimmed with Stucco Level Coat to produce an acceptable surface.

#### COMPOSITION:

- Binder base: 100% acrylic polymer.
- Aggregate: Pure crushed marble, rust-free.
- Water-based: VOC-compliant.
- Pigment base: Titanium dioxide.

#### COLORS AND TEXTURES:

Stucco d'Raffinato can be used to create a multitude of textures and colors.

- Available in multiple custom colors
- Can be used with Antiquing Gel to provide an Old World antique effect.

#### PROPERTIES:

- Easy to achieve texture effects
- Tintable to almost any color
- Suitable for interior or exterior applications

## Stucco d'Raffinato

#### CONTAINER:

55 lbs (24.9 kg) net weight in 5 gallon plastic pails.

- Storage: Protect from direct sunlight and freezing at all times.
- Do not stack pails more than 3 pails high
- Shelf Life: One year if properly stored in original unopened container.

#### COVERAGE:

Coverage will vary depending on surface conditions and thickness of application.

- Approximately 30 sq. ft. per gallon

#### SURFACE PREPARATION:

- Surfaces must be clean, dry, structurally sound and free from efflorescence, grease, oil, form release agents and curing compounds.
- If used, base coats must be adequately cured before applying Stucco d'Raffinato.
- Interior drywall should be finished to a Level 3 finish and primed.
- Cure concrete at least 28 days before applying Stucco d'Raffinato.
- Skim coat surfaces as necessary, using an appropriate base coat to produce a smooth, level surface and allow it to cure adequately before applying primer and Stucco d'Raffinato.

#### MIXING:

**Read the entire label before using this product.**

1. Use clean equipment for mixing and preparation.
2. Stir to obtain a homogeneous consistency using a heavy-duty 1/2-in. (13mm) drill with a rust free paddle at 400-500 rpm. Avoid air entrainment.
3. If specified: Add liquid color to the pail of finish. Make sure all of the color is added by rinsing out the color vial with water (1/3 of the vial's volume) into the pail.
4. Add the amount of water needed (up to a maximum of 16 oz. per pail) to achieve finish texture. To avoid color variations, add the same amount of water to each pail of finish.

#### APPLICATION:

Parex USA recommends that the project owner or designer approve a job site mock-up of the application of this product. The mock-up should demonstrate the products' appearance under the conditions given by the project specification(s).

- Texture can be created - as well as designs by using various tools.
- Use stainless steel trowels, brushes or rollers to produce intended results.

- Apply Stucco d'Raffinato slightly thicker than 1/16". Texture can be created by dragging the trowel or other tool(s).
- Allow the surface to set for approximately 15 minutes. Then using moderate pressure, use a plastic float or trowel to flatten some of the heavier areas or apply additional material to achieve the desired level of finish. Allow the surface to dry completely prior to any further applications. If specified: apply Antiquing Gel in the selected colors to resemble the appearance of an Old World Plaster finish.

#### CLEAN-UP:

Clean tools frequently using clean water, prior to drying.

#### LIMITATIONS:

- Use only on surfaces that are sound, clean, dry and free from any residue that might affect the ability of this product to bond to the surface.
- Ambient and surface temperature must be 40°F (4.4°C) or higher during application and drying time. Provide supplemental heat and protection from precipitation as needed.
- Application in direct sunlight in hot weather may adversely affect aesthetics.
- Do not allow to freeze until completely dry.
- Always wear proper safety equipment, including particle mask, eye protection and gloves when mixing and/or applying this product.
- In case of contact with eyes, flush with clean water and seek medical attention if irritation persists.
- Do not use harsh or abrasive cleaners. Stucco d'Raffinato can be cleaned with a soap and water solution followed by a warm water rinse.

#### WARNING:

- Read complete warning information printed on product container prior to use. For medical emergency information, call 1-800-424-9300.
- For more information on handling this product refer to its Material Safety Data Sheet (MSDS). The most current MSDS and Product Data Sheet (PDS) can be found on our website.
- This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about the guidelines for the proper use and application of the covered product(s) under normal environmental and working conditions. Because each project is different, Parex USA, Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.



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