







COMPARISON OF CEMENTITIOUS AND ACRYLIC FINISHES

Feature	Cementitious	Acrylic
Application Thickness	1/8 inch (3 mm)	1/16 inch (1.5 mm)
	Helps to compensate for wall irregularities.	Does not easily hide wall irregularities.
Ease of Application	More labor intensive than acrylic stucco finish.	Less labor intensive than cement stucco finish.
	Usually requires mortar mixer.	No jobsite plaster mixer required.
Application Temperature Range	40°F (4.4°C) to 120°F (49°C).	40°F (4.4° C) to 120°F (49°C).
Ease of Clean-Up	Less difficult than acrylic stucco finish.	More difficult than cementitious finish, since it can
		stain surrounding surfaces. Solvents may be required to remove dried finish from surrounding materials
Vapor Permeability	Highly vapor permeable.	Vapor permeable, greater than 10. Perm rating will vary by the texture of the acrylic stucco finish.
Initial Color Consistency on Wall	Surface color may vary, due to substrate conditions, slightly creating a mottled look (can be made more consistent with Allegro II or Fog Coat).	Excellent initial color consistency on wall, more color uniformity than cementitious finish.
Assortment of Colors	Good range of colors, but limited in comparison to acrylic stucco finish. Custom and darker colors are more difficult to match with cementitious finishes.	Unlimited colors are possible. Colors are easily matched in acrylic finishes.
Finish Appearance	Good depth of color and texture. Mottling may appear, due to job and application conditions.	Very uniform.
Range of Textures	Numerous textures may be achieved depending on applicators skill. (Smooth hard trowel to heavy Spanish).	Range of textures are available depending on the skill of the applicator and aggregate gradation in acrylic finish. Heavy Spanish type of texture not easily achieved.
Color Permanency/Uniformity	More color permanency than acrylic finish. Colors typically darken with age. Good uniformity, but not as good as with an acrylic finish.	Colors are very uniform, but may fade over time. Some darker colors may fade faster than others.
Fire Resistance	Contributing to 1/8 inch (3 mm) to required 7/8 thickness of portland cement plaster for fire resistance.	Adds no resistance, rating achieved through increased 7/8" base coat.
Material Costs	Lower initial material costs than acrylic finish.	Higher initial material costs than cementitious finish
Hairline Cracking	Hairline cracking transferring from base coat is not uncommon.	Good crack resistance, transferred base coat cracks very low or much less than cementitious finish.
Color Matching	Good color matching.	Excellent color matching.
Regular Maintenance	Little maintenance required. Can be routinely washed.	Little maintenance required. Can be routinely washed.
Repair Maintenance	Less expensive to replace or upgrade. Lower refurbish/ repair/material costs than acrylic finish.	More expensive to replace or upgrade. Higher refurbishing/ repair costs in comparison to cementitious finish.
Crack Resistance Underlayment	Finish is rigid because of the cementitious chemistry. Cementitious stucco finish is applied over a cementitious base coat.	Finish is flexible due to the acrylic chemistry. Acrylic Finish is applied over a cementitious base coat or as the topcoat of EIFS.
Life Cycle	Jobs have performed for over 50 years without repair or recoating.	Jobs have performed for over 30 years without repair or recoating.



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ACRYLIC & ELASTOMERIC FINISHES

LaHabra, who is the pioneer of Base and Package Color Systems within the stucco industry, proudly offers Acrylic Finishes in a Base/ Liquid Color System. LaHabra acrylic finish is a 100% acrylic-based material that provides a decorative and protective coating over above-grade vertical cementitious substrates. An acrylic finish is a product that is made-up of polymers, aggregates, mineral fillers and integral colorants. It is trowel or spray applied to provide the final coat for EIFS, stucco, masonry, concrete or other substrates. Finishes have aggregate that will provide both texture and gauge thickness.

LaHabra Acrylic Finishes

- Add beauty and durability to any project. With the latest acrylic technology, LaHabra Acrylic Finishes provide bright, uniform, enduring color that will last for many years with minimal maintenance. Acrylic Finishes are durable coatings that provide color and texture over LaHabra Fastwall Stucco Base, brown coat, cast-in-place concrete, and other approved substrates.
- Liquid color is available in 4 oz. and 8 oz. bottles.
- Available in over 30 standard colors and unlimited custom colors.
- 75 additional standard colors available on the Parex USA color chart.

Acrylic Finish Advantages:

- **✓** Economical
- √ Vapor Permeable
- √ Easy Installation
- ✓ Integral, Fade Resistant Colors
- √ Weather-Resistant
- √ Strong bonding



Perma-Flex Stucco Grade Acrylic Finish (Good)

Apply stucco grade acrylic finish over properly prepared stucco, masonry and concrete surfaces. For use over stucco bases. Not to be used on EIFS.



Perma-Elastic Elastomeric Finish (Best)

Supreme, highly durable and elongating textured finishes for masonry, stucco, and concrete. Especially recommended for surfaces with existing hairline cracks. Elastomerics resist UV and weathering, are

highly flexible, withstand thermal shock and provide final color and texture.



Perma-Finish EIFS & Stucco Finish (Better)

Premium highly durable, textured finish for EIFS, masonry, stucco, concrete or interior surfaces. Finishes offer remarkable resistance to dirt and stains.



At LaHabra, quality is part of everything we do. Since 1926, we have made it a cornerstone of our company. Our products come from the best raw materials available. Our manufacturing standards lead the industry. Our commitment to color quality and precision is unparalleled. But even more important, we know our most valuable asset is our customer. We stand proudly behind the legendary LaHabra service: our hallmark for over 80 years. For more Acrylic and Elastomeric standard colors, please refer to the Parex USA color chart.

COLOR CHART APPLIES TO STUCCO COLOR COAT, ACRYLIC AND ELASTOMERIC FINISHES, ALLEGRO II AND FOG COAT.

Specify product when placing order.

X = Stucco Color Coat

A = Acrylic and Elastomeric Finishes

AL = Allegro II

DX = Fog Coat

STANDARD COLORS



PREMIUM LIFESTYLE COLORS



LIGHT REFLECTANCE VALUE: (xx) = Percent of light reflected from the surface. (100% = white, 0% = black). The higher the number, the less UV light the color absorbs and the greater the reflectance. Values are based off of stucco 16/20 float. Other textures and products may vary slightly.

NOTE: These colors are intended to show the approximate color of 16/20 float finish stucco. Color will vary depending on type of finish selected. Application by machine spray or texturing will increase the depth of color. Variation in color due to weather, job conditions and method of application should be expected. For color verification, request an actual sample in the color and texture prior to ordering material. Apply a sample of stucco to be used on actual substrate before proceeding with the application. LaHabra is not responsible for color correctness of applied finish. Color must be verified and approved by owner prior to application.

Premium Lifestyle Colors: special pricing applies.

CEMENTITIOUS STUCCO PRODUCTS



Exterior Stucco Color Coat Stucco is a cementitious colored finish applied over a cement stucco base coat.

Color Pack

To color, mix with powder color pack



Fog Coat Fog Coat is an economical, cement-based colored stucco coating used to repair or

refresh the color of stucco.



Allegro II

Allegro II is a revolutionary polymer-modified, economical cement-based colored stucco coating that allows stucco to breathe. Allegro II can be used to change color or to refresh and recolor old stucco. Unlike paint, Allegro II can be applied over fresh stucco and won't blister or peal like paint.

Liquid Color

To color, mix with liquid color bottle.

CEMENTITIOUS EXTERIOR STUCCO COLOR COAT

Why Stucco

Stucco is the best value and the most efficient wall finish available. It is a tried and true finish with a proven long-term and well-documented history. Providing a variety of textures, beauty, durability, and fire-resistance properties, portland cement stucco is the obvious choice for your home.

Beautiful Integral Colors

Cement stucco uses iron oxide pigments to achieve its color. These inorganic minerals give the colors a rich and natural look. Integral colored exterior stucco is a mechanically blended compound of portland cement, hydrated lime, sand aggregates, and iron oxide pigments. Since the stucco is internally colored, it never needs to be painted.

Like many natural materials, cement stucco will appear slightly different during each season. With proper curing, age, and exposure to the elements, portland cement stucco may slightly darken over time enhancing the color. This is a unique characteristic of stucco not easily duplicated by other claddings.

Durable

When applied correctly, cement stucco is a tough, fire-resistant material that will not fade or peel. Minimal care will keep portland cement stucco looking attractive for years and with simple maintenance it will last nearly a lifetime. The simple act of washing with water once every six months will keep the surface clean and the colors bright.

Moisture Protection

During construction, homes have a water-resistive barrier installed, in accordance with the building code. The water-resistive barrier and flashing provide the moisture protection on the exterior walls. Stucco is a cladding that covers the water-resistive barrier. Cement plaster assemblies are considered to be drainable claddings. Any incidental moisture that finds its way behind the stucco will stop at the water-resistive barrier and run down to a weep screed where it will drain from the wall. In addition, stucco is extremely breathable with a rating as high as 30 to 60 perms. Since stucco is vapor permeable, any moisture that gets in and does not drain, will in turn, escape from the system as vapor. Painting stucco will reduce the perm rating drastically.

Durable & Long-Lasting

STUCCO 1/8"

The 1/8" finish coat of stucco covers a minimum ½" to ¾" cement stucco base. These multiple layers provide a tough integrated shield for your home's exterior walls. The through-color finish does not need to be repainted after years of exposure to sun, wind or cold compared to ongoing maintenance required of other non-cement based exterior finishes. As a dense cement product, stucco assemblies (base & stucco) resist noise from nearby streets and can be a fire-resistant barrier component, providing up to a one-hour fire rating for your home's security.

PAINT 1/50⁶

