PAREXUSA

Accel-Dry

Drying Accelerator for Parex USA Acrylic & Elastomeric Finishes

DESCRIPTION:
- Additive for any Parex USA Finish
- Accelerates drying time
- Allows projects to be completed faster
- Improves finish hardness and mar/scuff resistance
- Promotes strong adhesive bond to wall surface
- Inhibits growth of mildew

USES:
- Maximizes job site productivity in cool and moist climates
- Decreases finish drying time when a high level of colorant is used.

CONTAINER:
4 oz (118.3 ml) vials
- Storage: Store off the ground and protect from sun and moisture
- Shelf life: Reference Parex USA Expiration Date of Products Technical Bulletin.

CLEAN-UP:
Water-soluble prior to drying. Clean tools and containers with water before mixture sets.

MIXING:
1. Follow the mixing instructions for Parex USA Acrylic and Elastomeric Finishes.
2. If specified: Add liquid color to the pail of finish. Make sure all of the color is added by rinsing out the color vial with water (1/3 of the vial's volume) into the pail.
3. Once you have achieved a color consistency, introduce the entire 4 fl. oz. (118.29 ml) Accel-Dry liquid vial into the previously mixed finish. NOTE: Accel-Dry must be introduced at the end of the mixing procedure, to achieve a final color consistency.
4. Please refer to the Accel-Dry Chart for the desirable set times for all Acrylic and Elastomeric products.
   NOTE: Dry times will vary depending on weather temperature and relative humidity.

LIMITATIONS:
- Ambient and surface temperature must be 40°F (4.4°C) or higher during application and curing time. Provide supplemental heat and protection from precipitation as needed.
- An Acrylic or Elastomeric Finish that the Accel-Dry has been added to should be tightly sealed during storage.
- This product contains ammonia, mix in a well ventilated area and wear an approved respirator, protective glasses, and gloves.

WARNING
- Read complete Warning information printed on product container prior to use. For medical emergency information, call 1-800-424-9300.
- For more information on handling this product refer to its Material Safety Data Sheet (MSDS). The most current MSDS and Product Data Sheet (PDS) can be found on our website.
- This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about the guidelines for the proper use and application of the covered product(s) under normal environmental and working conditions. Because each project is different, Parex USA, Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

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ACRYLIC FINISHES AT 50% RELATIVE HUMIDITY:

RELATIVE HUMIDITY		50%	50%	50%	50%
TEMPERATURES		40˚ F	50˚ F	60˚ F	70˚ F
DRY TIME		INITIAL	INITIAL	INITIAL	INITIAL
ACRYLIC FINISHES					
ACCELERATOR-ADDED					
PAREX DPR	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
PAREX OPTIMUM	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
PAREX E-LASTIC	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
TEIFS DPR	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
TEIFS FLEX	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
TEIFS E-LASTIC	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
LAHABRA PERMA-FINISH	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
LAHABRA PERMA-ELASTIC	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
LAHABRA PERMA-FLEX	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
EL REY PERMA-FLEX DPR	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs
EL REY PERMA-FLEX LASTIC	**0 FL OZ**	6 to 7 hrs	6 to 7 hrs	5 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs

ACRYLIC FINISHES AT 70% RELATIVE HUMIDITY:

RELATIVE HUMIDITY		70%	70%	70%	70%
TEMPERATURES		40˚ F	50˚ F	60˚ F	70˚ F
DRY TIME		INITIAL	INITIAL	INITIAL	INITIAL
ACRYLIC FINISHES					
ACCELERATOR-ADDED					
PAREX DPR	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
PAREX OPTIMUM	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
PAREX E-LASTIC	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
TEIFS DPR	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
TEIFS FLEX	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
TEIFS E-LASTIC	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
LAHABRA PERMA-FINISH	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
LAHABRA PERMA-ELASTIC	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
LAHABRA PERMA-FLEX	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
EL REY PERMAFLEX DPR	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs
EL REY PERMAFLEX LASTIC	**0 FL OZ**	4 to 5 hrs	4 to 5 hrs	3 to 4 hrs	3 to 4 hrs
	4 FL OZ	3 to 4 hrs	3 to 4 hrs	2 to 3 hrs	2 to 3 hrs

Based on the test data, a 4 fluid ounces Accel-DryPak is viable to be used at different temperatures to achieve the desire dry time for all job conditions.

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