



DESCRIPTION:

- 100% Acrylic emulsion additive for portland cement based products
- Admixture in portland cement based mixes
- High-performance acrylic polymer bonding agent

USES:

As an acrylic admix:

- Improves workability and handling of stucco
- Reduces loss of mix water, promoting better hydration and curing of stucco bases
- Improves bond between stucco bases

As a bonding agent:

- Increases shear bond adhesion and strong, dense concrete or masonry surfaces
- Portland cement-based products may be applied while LaHabra Acrylic Bonding Agent and Admix is tacky or within 3 days of drying.
- Suitable for application with a brush, roller, or sprayer

COMPOSITION:

- Single component liquid
- Viscosity: Low
- Color: milky white liquid
- Water-based: VOC Compliant

CONTAINER:

- Available in 5-gallon (18.9 L) plastic pails and 1-gallon (3.8 L) plastic bottles, packed six to the case.
- Storage: Protect from direct sunlight and freezing at all times.
 - Do not stack more than 3 pails high.
 - Shelf Life: One year if properly stored in original unopened containers.

LaHabra Acrylic Bonding Agent & Admix

COVERAGE:

As an acrylic bonding agent:

Approximately 200-300 ft² (19-28 m²) per gallon depending on the method of application and the surface to which it is applied.

As an acrylic admix:

Use 1-quart per 90 lb bag of cementitious finish or 80 lb bag of LaHabra Fastwall Stucco Base Sanded or LaHabra Fiber-47 Fastwall Scratch and Brown Sanded base coat and 1-gallon per 80 lb bag of LaHabra Fastwall Stucco Base concentrate or Fiber-47 Fastwall Scratch and Brown Concentrate.

DRYING TIME:

As an admix, provide adequate air circulation for drying. In enclosed areas, external ventilation should be used to provide air circulation. Where temporary heated enclosures are used, provide venting of the enclosure to limit humidity build-up. Portland cement based mixes with LaHabra Acrylic Bonding Agent should cure 4 days prior to exposure to standing water.

CLEAN-UP:

Water soluble prior to drying. Clean tools and containers with water prior to drying.

SURFACE PREPARATION:

As an acrylic admix:

- Clean surfaces and dampen them. Eliminate any standing water. Concrete with a glossy or glazed surface appearance should be dulled by mechanical treatment.

As an acrylic bonding agent:

- Substrate must be clean. Remove all foreign matter, alkali deposits, oil, dirt, etc.
- Concrete with a glossy or glazed surface appearance should be dulled by chemical or mechanical treatment.
- Portland cement surfaces should be fully cured.
- Do not apply over paint.
- For additional options, contact Parex USA Technical Support.

MIXING:

As an acrylic admix:

- Use up to 1 gal (3.8 L) to 1 bag of any LaHabra Fiber-47 Fastwall Scratch and Brown Concentrate or LaHabra Fastwall Stucco Base Concentrate. Use up to 1 qt (1 L) per bag of LaHabra Fiber-47 Fastwall Scratch and Brown Sanded or LaHabra Fastwall Stucco Base Sanded. Add after dry components and the majority of the water has been mixed. Mix no longer than required to provide a uniform mixture. DO NOT OVER-MIX. Over-mixing entrains excessive amounts of air which weaken the material. Do not re-temper mixes over 20 minutes old.

As an acrylic bonding agent:

- Gently shake or stir LaHabra Acrylic Bonding Agent and Admix before applying. Do not dilute.

APPLICATION:

As an acrylic bonding agent:

- **IMPORTANT:** Stucco base coats and cement finishes must be applied within 3 days of application of LaHabra Acrylic Bonding Agent and Admix.
- For best results, apply in the shade at the rate of 250 ft²/gal using a low-pressure sprayer. May be brush- or roller-applied.
- Stucco base coats and cement finishes or other cement products can still be applied after LaHabra Acrylic Bonding Agent and Admix becomes tacky, but not while wet.

LIMITATIONS:

- Ambient and surface temperature must be 40°F (4.4°C) or higher during application and curing time. Provide supplemental heat and protection from precipitation as needed.
- Use only on surfaces that are sound, clean, dry, unpainted and free from any residue which may affect the ability of the product to bond with the substrate.
- Avoid application in direct sunlight in hot weather.
- Do not use with air entraining cement or air entraining lime.
- Always wear proper safety equipment, including particle mask, when mixing and/or applying this product.



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